

• Hood must cover all hair, sideburns.

• Hood must remain entirely inside coverall

• Coverall completely closed

• Gloves must always cover garment cuffs


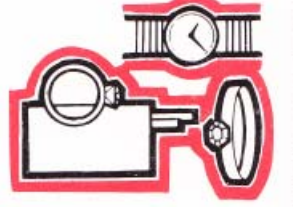
















• Boots must overlap. Legs of garment.

• Garment must be large enough to feel roomy

• Boots should always be put on first

State-of-the-art in contamination control apparel.

Steriwear

<p>1</p>  <p>Remove all street garments not necessary for warmth and/or modesty.</p>	<p>2</p>  <p>Remove and safely store watches, rings, jewelry, cigarettes, etc.</p>	<p>3</p>  <p>Remove all cosmetics, wash hands and apply non-silica moisturizer. Put on optional bouffant hair cover.</p>	<p>4</p>  <p>Enter change area walking across Tacky Mat.</p>	<p>5</p>  <p>Don "gowning" gloves: • Select gloves of proper size and style. • Carefully put on first glove, touching the outside of this glove as little as possible.</p>	<p>10</p>  <p>• Put on 2nd glove with previously gloved hand (be sure not to touch anything other than clean room apparel).</p>
<p>6</p>  <p>Obtain appropriate clean room apparel, accessories and prepare for donning.</p>	<p>7</p>  <p>To put on clean room boots: • Sit on bench or chair • Put on one clean room boot and swing "clean" foot to "clean" (opposite) side of bench.</p>	<p>8</p>  <p>• Put on 2nd clean room boot and swing fully to "clean" side</p> <p>Next, carefully put on hood (over hair cover if applicable). Fully adjust.</p>	<p>9</p>  <p>Put on detachable face mask (where applicable).</p>	<p>11</p>  <p>Step into legs. Garment must not touch floor at any time.</p>	<p>16</p>  <p>If applicable, proceed through air shower and across another Tacky Mat. You are now ready to enter the clean room.</p>
<p>12</p>  <p>Pull on upper half of garment and zip all the way up. (Be sure "skirt" of hood is completely inside collar of garment.)</p>	<p>13</p>  <p>Close all fasteners at neck, wrists and ankles. Tuck legs of garment into tops of boots.</p>	<p>14</p>  <p>MAKE SURE all leg and arm openings are completely sealed by cuffs of gloves and boots.</p>	<p>15</p>  <p>Doff "gowning" gloves from step #5 and don clean room "working" gloves following the same procedure outlined in step #5.</p>	<p>16</p>  <p>If applicable, proceed through air shower and across another Tacky Mat. You are now ready to enter the clean room.</p>	<p>16</p>  <p>If applicable, proceed through air shower and across another Tacky Mat. You are now ready to enter the clean room.</p>

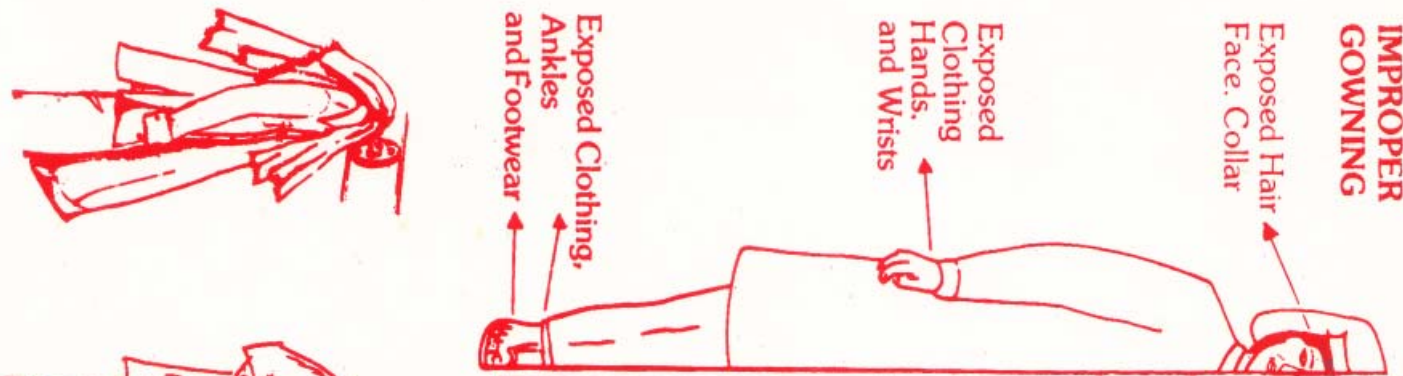
THROUGH YOUR CONSCIENTIOUS EFFORTS, YOU ARE NOW PROTECTING THE PRODUCT AND THE CLEAN ROOM ENVIRONMENT FROM THE DIRTIEST THINGS IN THERE... HUMANS!

IMPROPER GOWNING

Exposed Hair
Face, Collar

Exposed Clothing
Hands,
and Wrists

Exposed Clothing,
Ankles
and Footwear



DON'T . . .

While in a Clean Room

- Walk rapidly or run within clean areas.
- Unfasten Clean Room clothes within the Clean Room.
- Pick up and use tools or materials that have fallen to the floor.
- Work upstream of the air flow in Laminar Flow Rooms or work benches.
- Eat, drink or smoke in the Clean Room.
- Sneeze, cough, whistle or sing in the Clean Room.
- Apply grooming cosmetics in the Clean Room.
- Wear loosely woven, frayed or linty street clothes under Clean Room apparel.

While working at an LAF station

- Place containers and bags with other equipment in front of the filters, blocking the direct air flow to the work piece.
- Place open dishes containing materials or objects downstream of any obstruction.
- Clutter up the working area with extra tools, equipment, paper towels and linting materials.
- Use lead pencils or paper in the clean work station.
- Keep boxes on top of the canopy of Laminar Flow Clean Air Work Stations.



IMPROPER GOWNING

Exposed Hair
Bib of Hood
Outside
Gown

Exposed Clothing
and Wrists

Exposed Clothing
Ankles and
Footwear

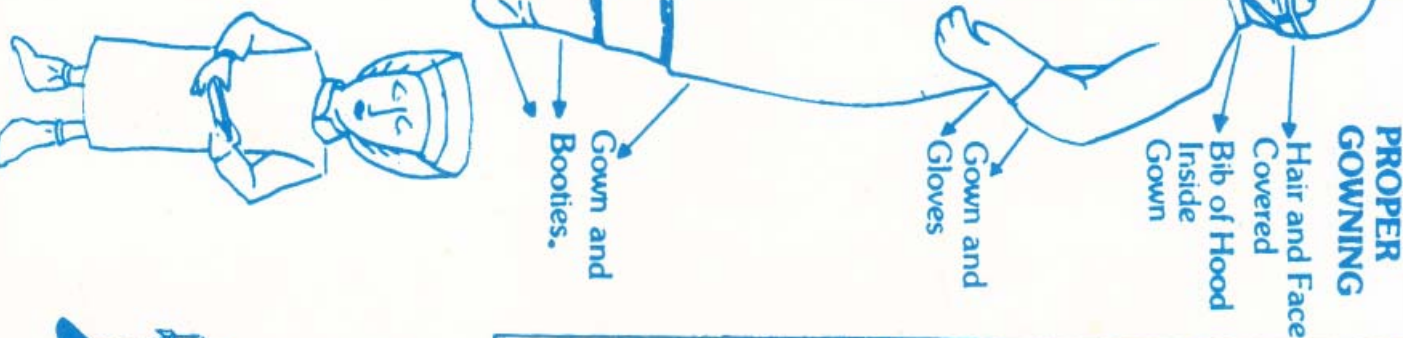


PROPER GOWNING

Hair and Face
Covered
Bib of Hood
Inside
Gown

Gown and
Gloves

Gown and
Booties.



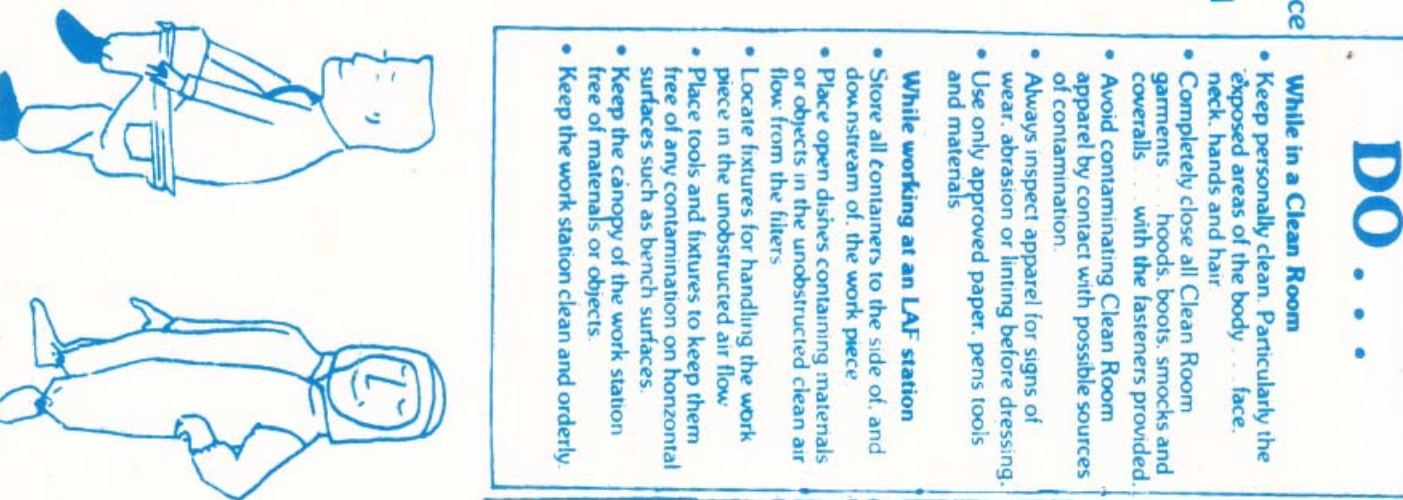
DO . . .

While in a Clean Room

- Keep personally clean. Particularly the exposed areas of the body . . . face, neck, hands and hair.
- Completely close all Clean Room garments . . . hoods, boots, smocks and coveralls . . . with the fasteners provided.
- Avoid contaminating Clean Room apparel by contact with possible sources of contamination.
- Always inspect apparel for signs of wear, abrasion or linting before dressing.
- Use only approved paper, pens, tools and materials.

While working at an LAF station

- Store all containers to the side of, and downstream of, the work piece.
- Place open dishes containing materials or objects in the unobstructed clean air flow from the filters.
- Locate fixtures for handling the work piece in the unobstructed air flow.
- Place tools and fixtures to keep them free of any contamination on horizontal surfaces such as bench surfaces.
- Keep the canopy of the work station free of materials or objects.
- Keep the work station clean and orderly.

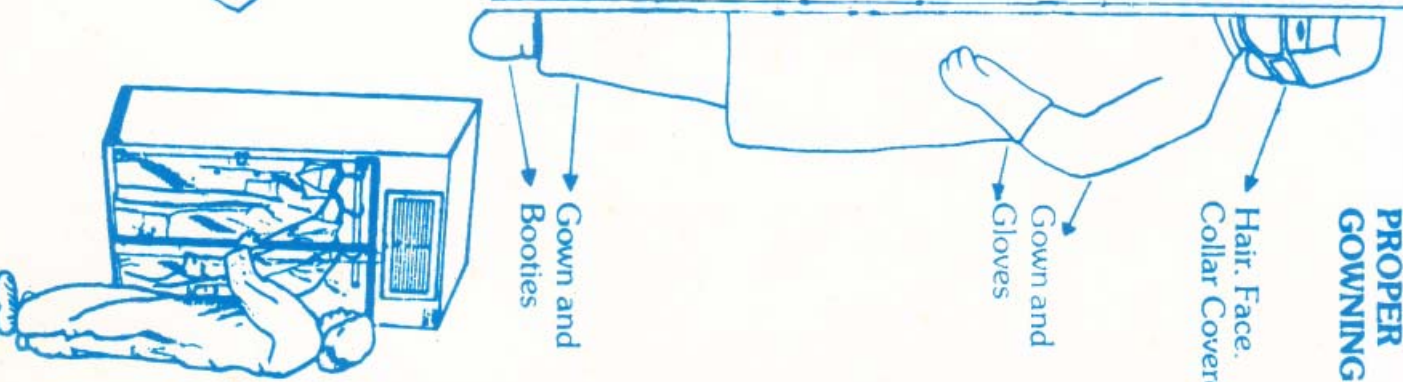


PROPER GOWNING











Hair, Face,
Collar Covered

Gown and
Gloves










Gown and
Booties



Non-Steerable-Cleanroom Gowning Procedure

<p>FIG. 1.1.1.1</p> <p>1. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.1.2</p> <p>2. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.1.3</p> <p>3. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.1.4</p> <p>4. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.1.5</p> <p>5. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.1.6</p> <p>6. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.1.7</p> <p>7. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.1.8</p> <p>8. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.1.9</p> <p>9. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.1.10</p> <p>10. Wash hands in hot water with soap for 20 seconds.</p> 

Steerable-Cleanroom Gowning Procedure

<p>FIG. 1.1.2.1</p> <p>1. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.2.2</p> <p>2. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.2.3</p> <p>3. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.2.4</p> <p>4. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.2.5</p> <p>5. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.2.6</p> <p>6. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.2.7</p> <p>7. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.2.8</p> <p>8. Wash hands in hot water with soap for 20 seconds.</p> 
<p>FIG. 1.1.2.9</p> <p>9. Wash hands in hot water with soap for 20 seconds.</p> 	<p>FIG. 1.1.2.10</p> <p>10. Wash hands in hot water with soap for 20 seconds.</p> 